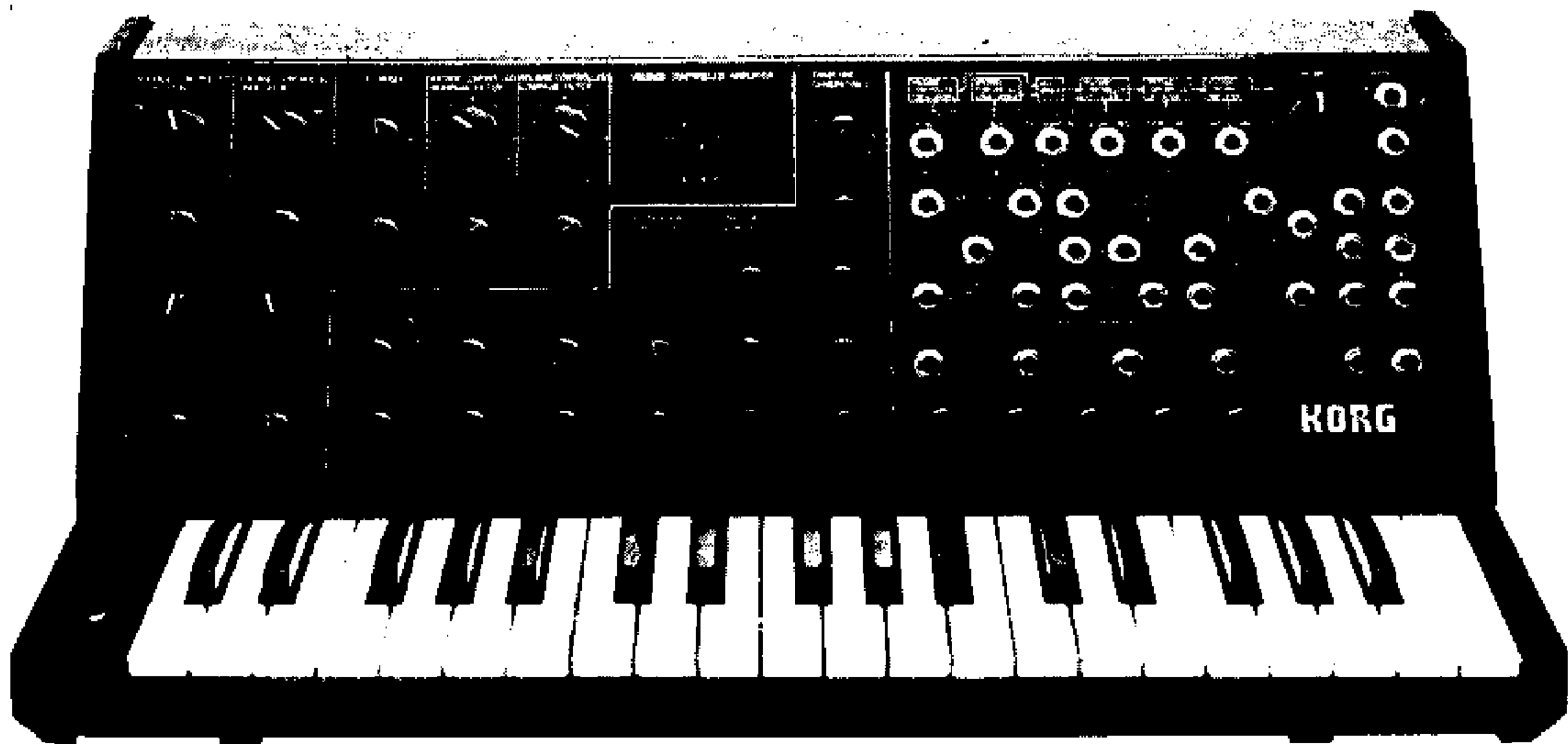


KORG



MONOPHONIC SYNTHESIZER SERVICE MANUAL **MS-20**

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**KEIO ELECTRONIC LABORATORY CORPORATION
TOKYO/JAPAN**

1. SPECIFICATIONS

< CONTROL SECTION >

1. Keyboard
 - C~C 37 keys (3 octaves)
2. Voltage controlled oscillator 1
 - Scale (32', 16', 8', 4') (6 octaves, + cent, - cent)
 - Wave form (\wedge , \searrow , PW (\square ~ \square), white noise) (4 modes)
 - Pulse width adjust 1:1 ~ 1:∞
3. V.C.O.2
 - Scale (16', 8', 4', 2') (6 octaves, + cent, - cent)
 - Wave form (\searrow , \square , \square , ring modulator) (4 modes)
 - Pitch (± 1 OCTAVES)
4. V.C.O. master control
 - Master tune (± 100 cent)
 - Portamento (max. 00 sec)
 - Frequency modulation intensity by MG/T. EXT ($\pm 5V$)
 - Frequency modulation intensity by EG1/EXT (+5V)
5. V.C.O. mixer
 - V.C.O.-1 level
 - V.C.O.-2 level
6. Voltage controlled high pass filter
 - Cutoff frequency (50Hz~15,000Hz)
 - Peak (flat~self OSC)
 - Cutoff frequency modulation intensity by MG/T.EXT (-5V ~ +5V)
 - Cutoff frequency modulation intensity by EG2/EXT (-5V ~ +5V)
7. Voltage controlled low pass filter
 - Cutoff frequency (50Hz~15,000Hz)
 - Peak (flat~self OSC)
 - Cutoff frequency modulation intensity by MG/T.EXT (-5V ~ +5V)
 - Cutoff frequency modulation intensity by EG2/EXT (-5V ~ +5V)
8. Envelope generator 1
 - Delay time (10 sec)
 - Attack time (10 sec)
 - Release time (10 sec)
9. Envelope generator 2
 - Hold time (20 sec)
 - Attack time (10 sec)
 - Decay time (10 sec)
 - Sustain level (0~5V)
 - Release time (10 sec)
10. Modulation generator
 - Wave form (\searrow ~ \wedge ~ \nearrow , \square ~ \square ~ \square)
 - Frequency (1:1 ~ 1:80)
11. Manual controller
 - Control wheel (center click) (0.1Hz ~ 20Hz)
 - Momentary switch $\overline{\text{GND}}$
12. P. Switch and volume
 - Volume
13. Indicator
 - LED (KBD trigger, MG rate)

< EXTERNAL SIGNAL PROCESSOR >

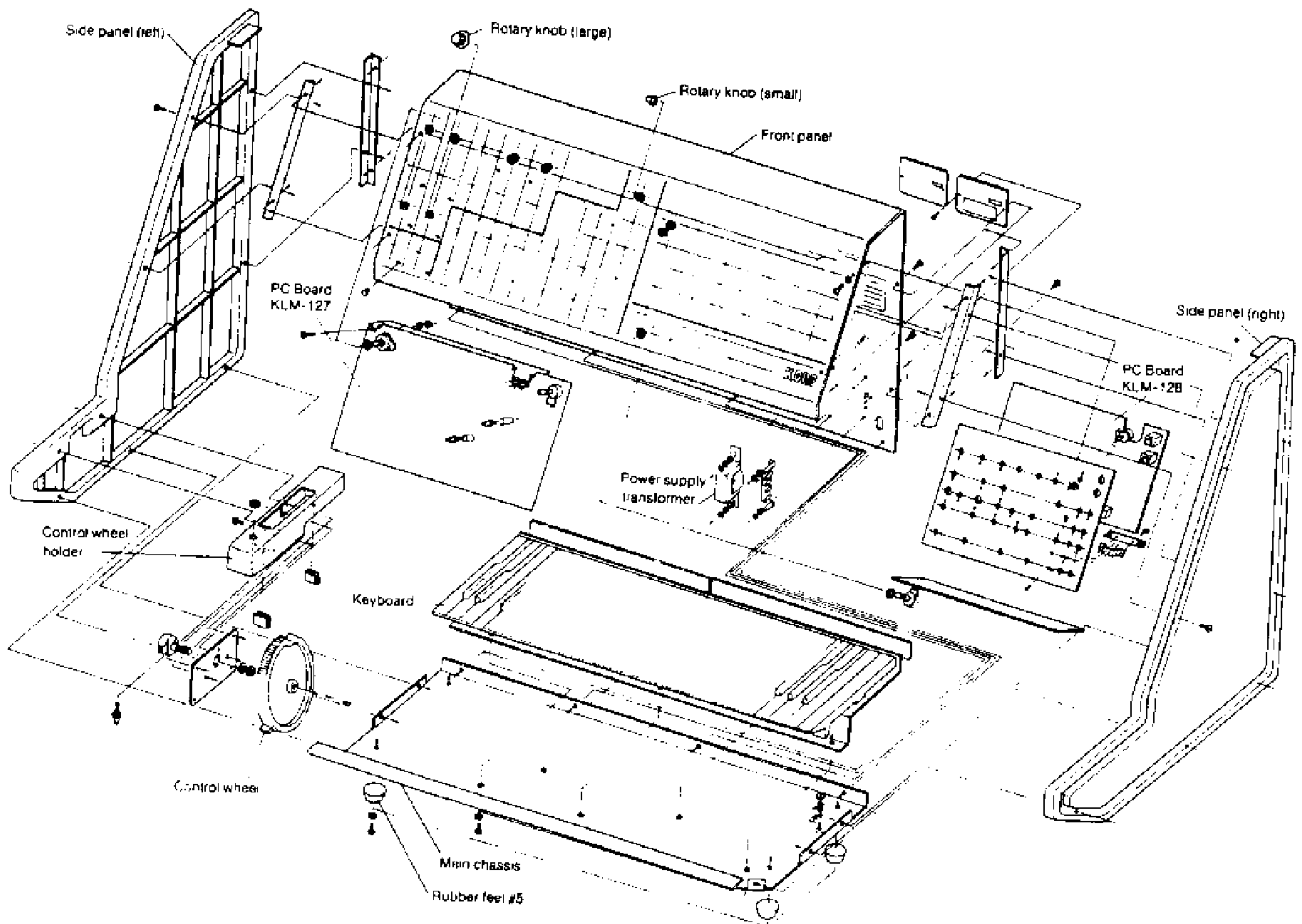
1. Control section
 - Input signal level (0dB max.)
 - Low cut frequency (50 ~ 2,500Hz)
 - High cut frequency (100 ~ 5,000Hz)
 - CV adjust
 - Threshold level
2. Input and output
 - Signal In (auto pad system) (1.0 ~ +14.0V)
 - Amplifier Out
 - Band pass filtered Out
 - CV Out ($F \infty V$) (0 ~ +8.4V)
 - ENV Out (0 ~ +5V)
 - Trig Out (+5V $\overline{\text{GND}}$)
3. Indicator (LED)
 - Peak indicator
 - Trigger indicator

< PATCH PANEL >

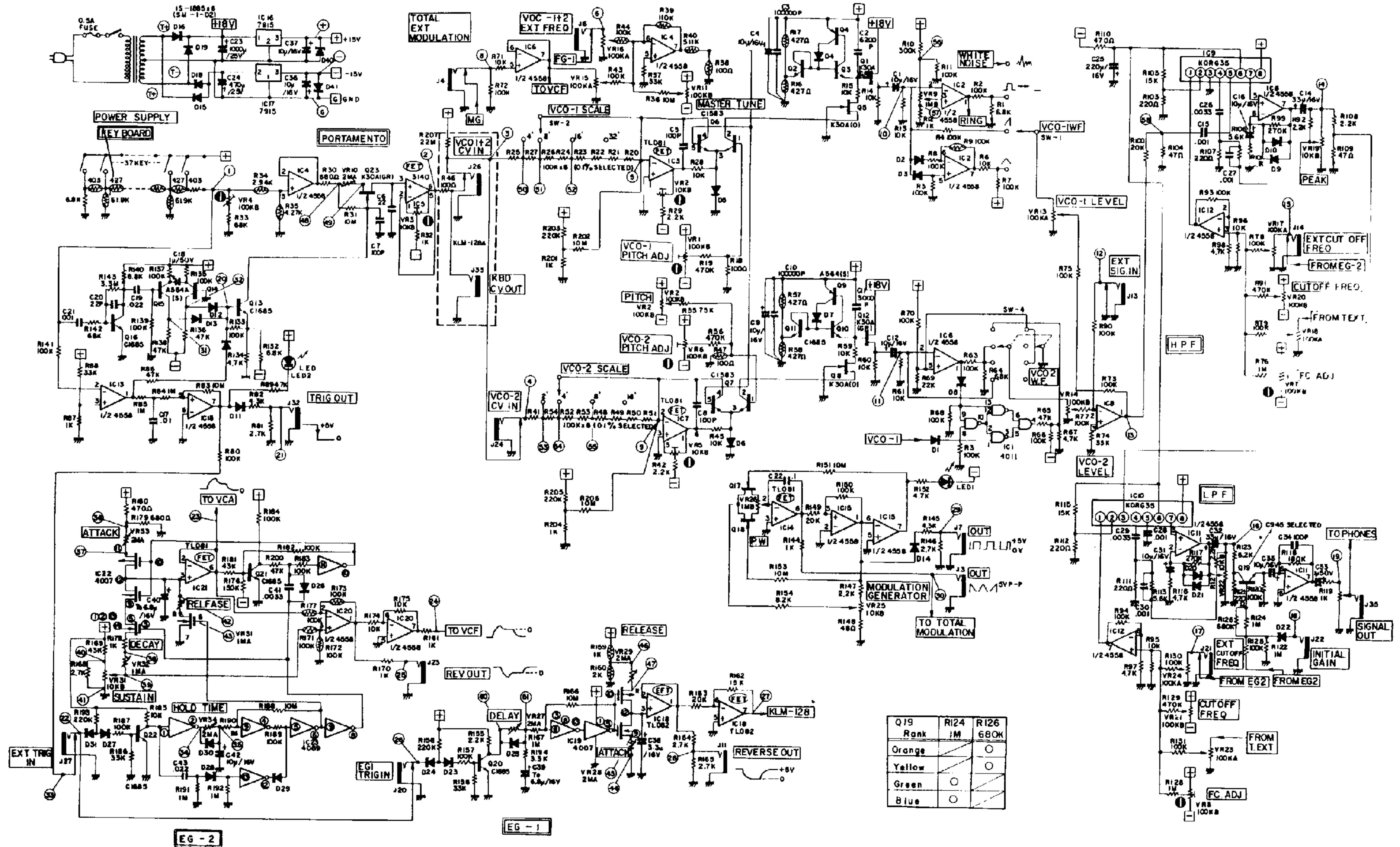
1. Keyboard
 - Keyboard control voltage output (exponential) (0 ~ +8V)
 - Keyboard trigger output (+5V $\overline{\text{GND}}$)
 - VCO-1 + VCO-2 control voltage input (linear response) (0 ~ +8V)
 - VCO-2 control voltage input (linear response) (0 ~ 8V)
2. VCO
 - VCO-1 + VCO-2 external frequency control input (OCT/V) (+5V -5V)
3. VCF
 - External signal input (3Vp-p max.)
 - External HP filter cutoff frequency control input (2OCT/V) (-5V ~ +5V)
 - External LP filter cutoff frequency control input (2OCT/V) (-5V ~ +5V)
4. VCO + VCF
 - Total external modulation input (T. ext) (-5 ~ +5V)
5. VCA
 - External initial gain control input (0 ~ +5V)
6. EG
 - EG 1 envelope signal normal output (-5V $\overline{\text{GND}}$ 0V)
 - EG 1 envelope signal reverse output (+5V $\overline{\text{GND}}$ 0V)
 - EG 1 + EG 2 trigger input ($\overline{\text{GND}}$)
 - EG 1 trigger input ($\overline{\text{GND}}$)
 - EG 2 envelope signal reverse output ($\overline{\text{GND}}$ 0V)
7. MG
 - Triangle output (\searrow ~ \wedge ~ \nearrow) (5Vp-p $\overline{\text{GND}}$ 0V)
 - Rectangle output (\square ~ \square ~ \square) ($\overline{\text{GND}}$ 5V)

- | | | | |
|-----------------------|---|------------------------|---|
| 8. Noise generator | <ul style="list-style-type: none"> • Pink noise output (5Vp-p \pm20) • White noise output (5Vp-p \pm20) | 12. Signal out | • Signal output (2Vp-p output impedance 3.5k Ω) |
| 9. Sample and hold | <ul style="list-style-type: none"> • Clock trigger input ($\overline{\text{GND}}$) • Sample signal input (5Vp-p max.) • S/H output (5Vp-p max.) | 13. Head phones | • Head phones output ((8 Ω) 120m watts 5.6) |
| 10. Modulation VCA | <ul style="list-style-type: none"> • Control voltage input (0 ~ +5V) • Signal input (-5V ~ +5V) • Signal output (-5V ~ +5V) | 14. Power consumption* | • 10 watts |
| 11. Manual controller | <ul style="list-style-type: none"> • Control wheel output (-5V \rightarrow 0V \rightarrow +5V) • Momentary switch output ($\overline{\text{GND}}$) | 15. Dimensions | • 569(W) x 309(D) x 249(H) mm |
| | | 16. Weight | • 7.7 kgs |
| | | 17. Accessories | • Patch cord, connection cord (35 cm x 2, 3 m x 1) |
| | | 18. Options | • Stand, hard case, foot pedal (MS-01) |
| | | | • Junction box (MS-02) |

2. STRUCTURAL DIAGRAM



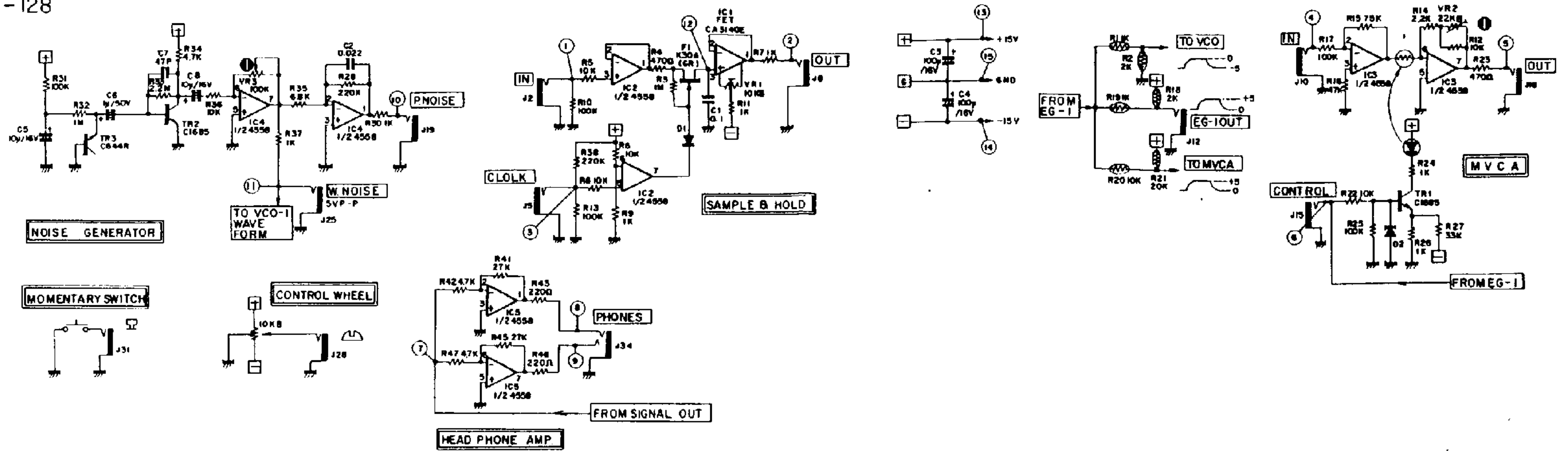
3. CIRCUIT DIAGRAM (1)



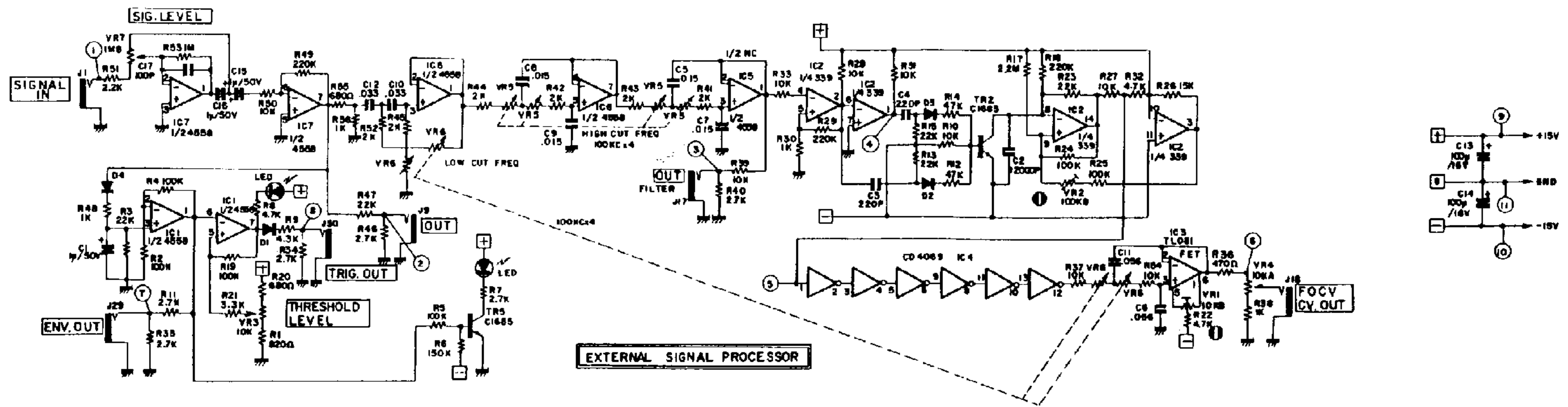
Q19	R124	R126
Orange	1M	680K
Yellow		
Green		
Blue		

CIRCUIT DIAGRAM (2)

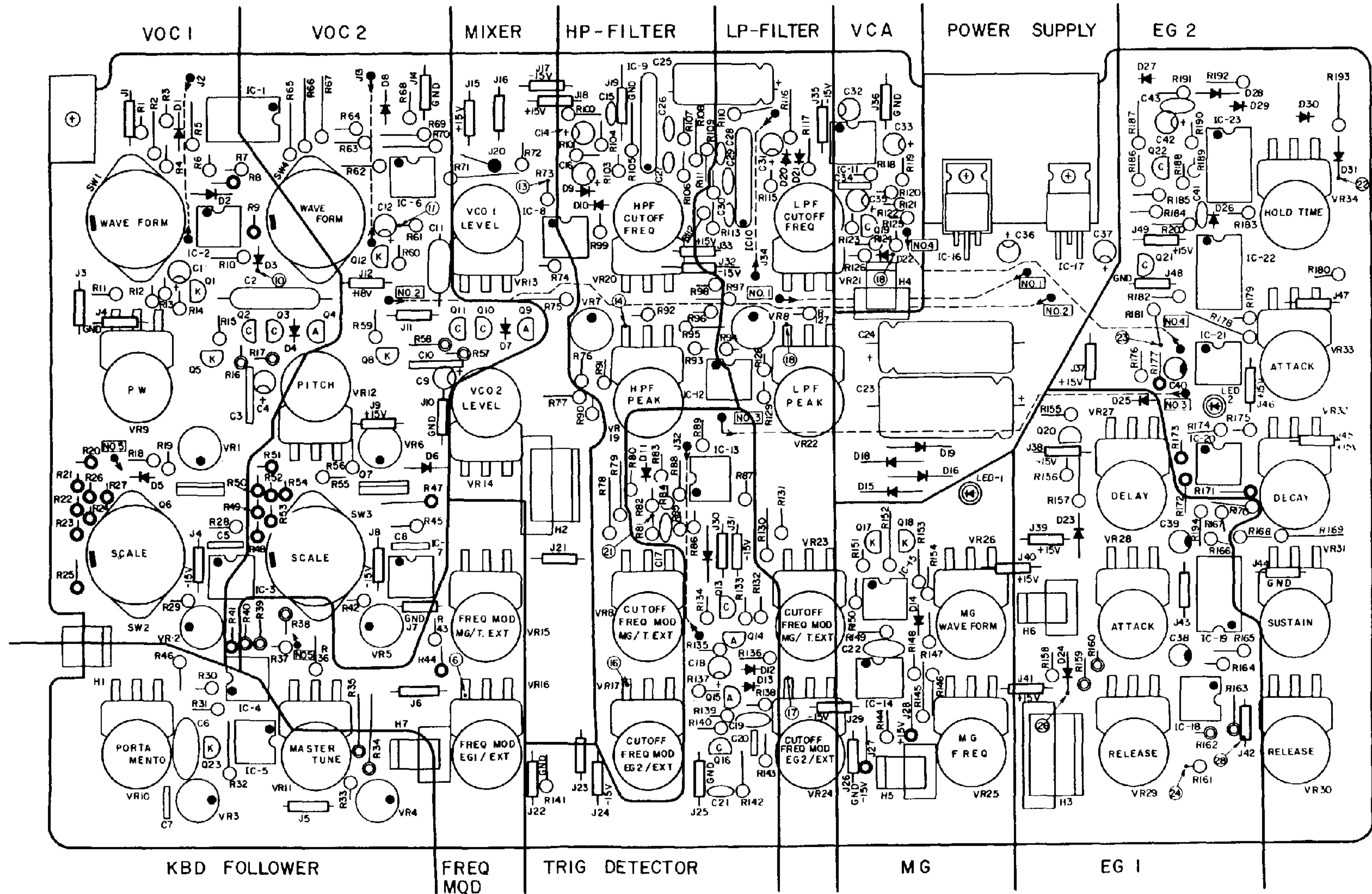
KLM-128

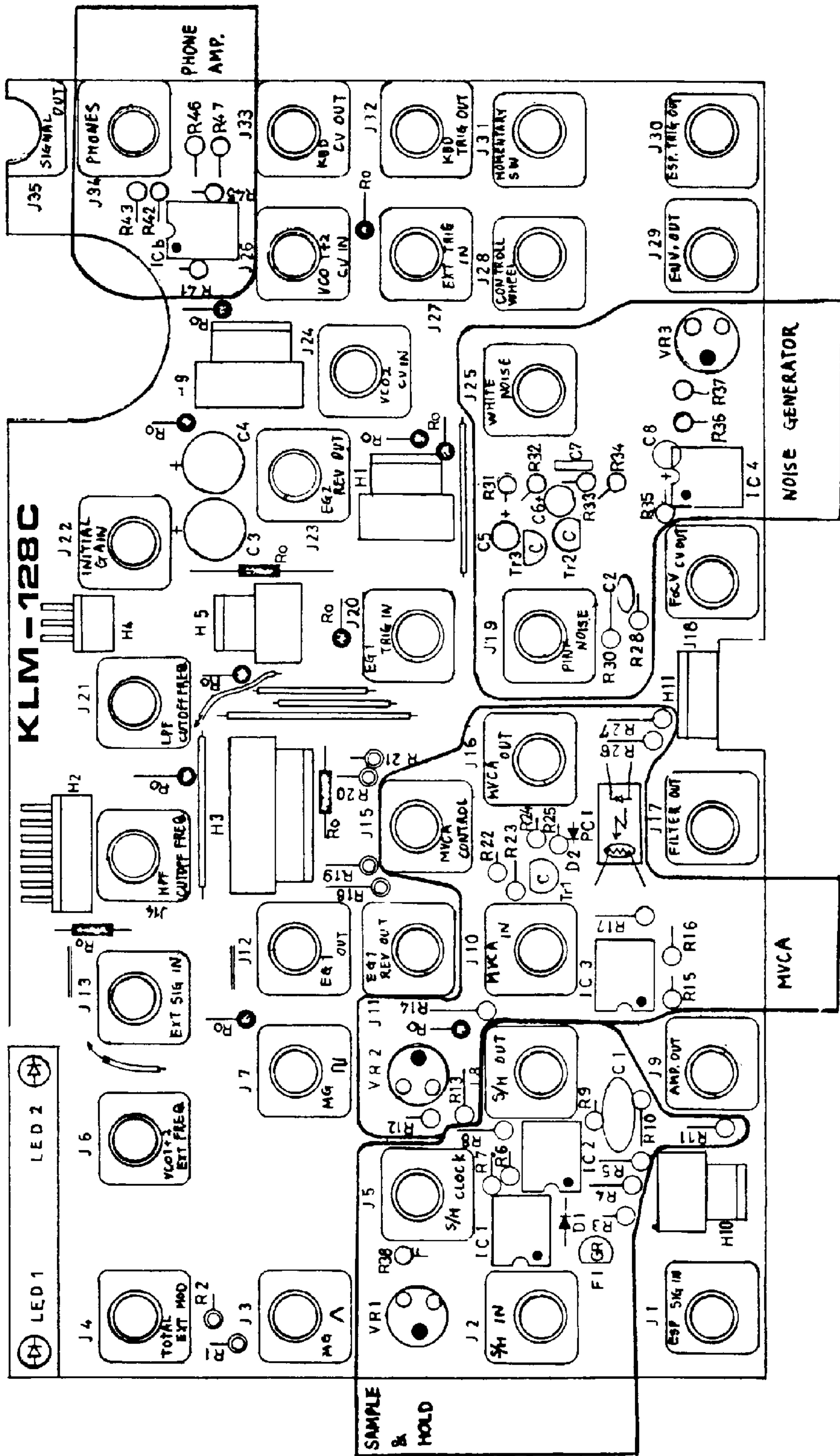


KLM-129



4. FRONT VIEW OF PRINTED CIRCUIT BOARD KLM-127





5. PARTS LIST

(Mechanical parts not listed)

● CARBON RESISTORS
not listed

● METAL FILM RESISTORS

1/4W 1% 100Ω	x	2
1/4W 1% 403Ω	x	18
1/4W 1% 427Ω	x	22
1/4W 1% 1kΩ	x	3
1/4W 1% 2kΩ	x	3
1/4W 1% 2.94kΩ	x	1
1/4W 1% 4.27kΩ	x	1
1/4W 1% 10kΩ	x	1
1/4W 1% 15kΩ	x	1
1/4W 1% 20kΩ	x	2
1/4W 1% 61.9kΩ	x	17
1/4W 1% 100kΩ	x	23
1/4W 1% 110kΩ	x	1
1/4W 1% 5.11kΩ	x	1

● SOLID RESISTORS

1/4W 10% 10MΩ	x	7
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● MYLAR CAPACITORS
not listed

● STYROL CAPACITORS

50V-12000pF	x	1
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● CERAMIC CAPACITORS

50V-56pF	x	1
50V-22pF	x	1
50V-100pF	x	5
50V-220pF	x	2
50V-47pF	x	1
25V-100000pF	x	2

● TANTALUM CAPACITORS

16V-3.3μF	x	1
16V-6.8μF	x	2

● ELECTROLYTIC CAPACITORS

16V-10μF	x	12
16V-33μF	x	2
16V-100μF	x	4
50V-1μF	x	6
25V-470μF	x	1
25V-10000μF	x	1
16V-220μF	x	1

● POLYSTYRENE CAPACITORS

50V-3000pF	x	1
50V-6200pF	x	1

● POLYPROPYLENE CAPACITORS

200V-0.22μF	x	1
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● TRANSISTORS

2SA-564(S)	x	4
2SC-945(L)K	x	1
(special selected)		
2SC-1583G	x	2
2SC-1685S	x	13
2SC-644R	x	1

● FET

2SK-30(O)	x	4
2SK-30(GR)	x	4

● DIODES

1S-1555	x	33
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● LED

GD4-203RD	x	4
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● PHOTOCOUPLER

HTV-P873-G35-201B	x	1
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● IC

μPC-4558C	x	17
081	x	5
TL-(071)		
(3140)		
082	x	1
TL-(072)		
(3140)		
MC-14007	x	2
MC-14069B	x	2
μPD4011C	x	1
μPC339C	x	1
μPC14315	x	1
μA79M15	x	1
KORG35	x	2

● SEMI-FIXED RESISTORS

SR19R(10kΩ)	x	6
SR19R(100kΩ)	x	7

● ROTARY VARIABLE RESISTORS

10KB	x	4
100KA	x	8
100KA	x	4
1MB	x	2
2MA	x	6
1MA	x	2
Printed 10KA	x	1
Printed 10KB	x	1
Printed 1MB	x	1
Printed 4-ganged 100KC	x	1
24φ 10KB	x	1
Center click-stop 10KB	x	1

● ROTARY SWITCH

SRM-1034 1-15mm	x	4
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● KEYBOARD

ESK-431 37 key		
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● TERMINAL LUG BOARD

2L4P	x	1
------	---	---

● PUSH SWITCH

MS-102	x	1
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● CONNECTORS

 3P	x	6
 4P	x	2
 5P	x	2
 7P	x	1
 8P	x	2
 3P	x	3
 5P	x	1
Female Connectors		
3P	x	10
4P	x	2
5P	x	3
7P	x	2
8P	x	2

7. ADJUSTMENT PROCEDURE

7-1 Power supply check

1. Positive ripple.
Should be no more than 2mVp-p.
Set oscilloscope vertical gain at 10mV/cm and check that power supply ripple is 2mV or less.
2. Negative ripple.
Same as positive, should be no more than 2mVp-p.

7-2. Pitch adjustment

1. VCO-1.
Perform adjustment with synthesizer controls at "normal setting" (Scale=8, Waveform = \square , Master Tune, Pitch, and all other knobs at "0"). See figure 1.
 - a. Play C-4 (high C) on the keyboard and adjust the high \odot semi-fixed screw until you obtain the correct tuning as indicated by WT-10A (connected to the SIG OUT jack).
 - b. Play key C-1 and adjust the low \odot semi-fixed screw.
 - c. Repeat steps a and b as many times as necessary until both are tuned to the correct pitch.
 - d. Check the tuning of C-1, C-2, C-3, and C-4 on the WT-10A meter to make sure pitch deviation is within ± 2 cents for each.

- e. Change the scale to 32', 16', 8', and 4' and check the tuning of all four C keys to make sure that the pitch deviation of each is within ± 10 cents.
2. VCO-2.
Set the VCO-1 level at "0" and the VCO-2 level at "10". Then follow the same procedure as for VCO-1, by adjusting the high \odot and low \odot semi-fixed screws.

7-3. KBD CV adjustment

- Use a 4-1/2 digital voltmeter to measure the KBD CV OUT signal.
- a. Measure output voltage first when you play key C-4, then when you play key C-3. The output voltage for C-3 should be exactly half that for C-4. Adjust the KBD CV high \odot semi-fixed screw as necessary so that C-3 produces half the voltage of C-4.
 - b. Measure C-2 and then C-1 in the same way. Adjust the KBD CV low \odot semi-fixed screw as necessary so that C-2 produces exactly half the voltage of C-4.
 - c. Repeat steps a and b as many times as necessary until the output voltage of each of C-1, C-2, C-3, and C-4 is exactly half that of the next.

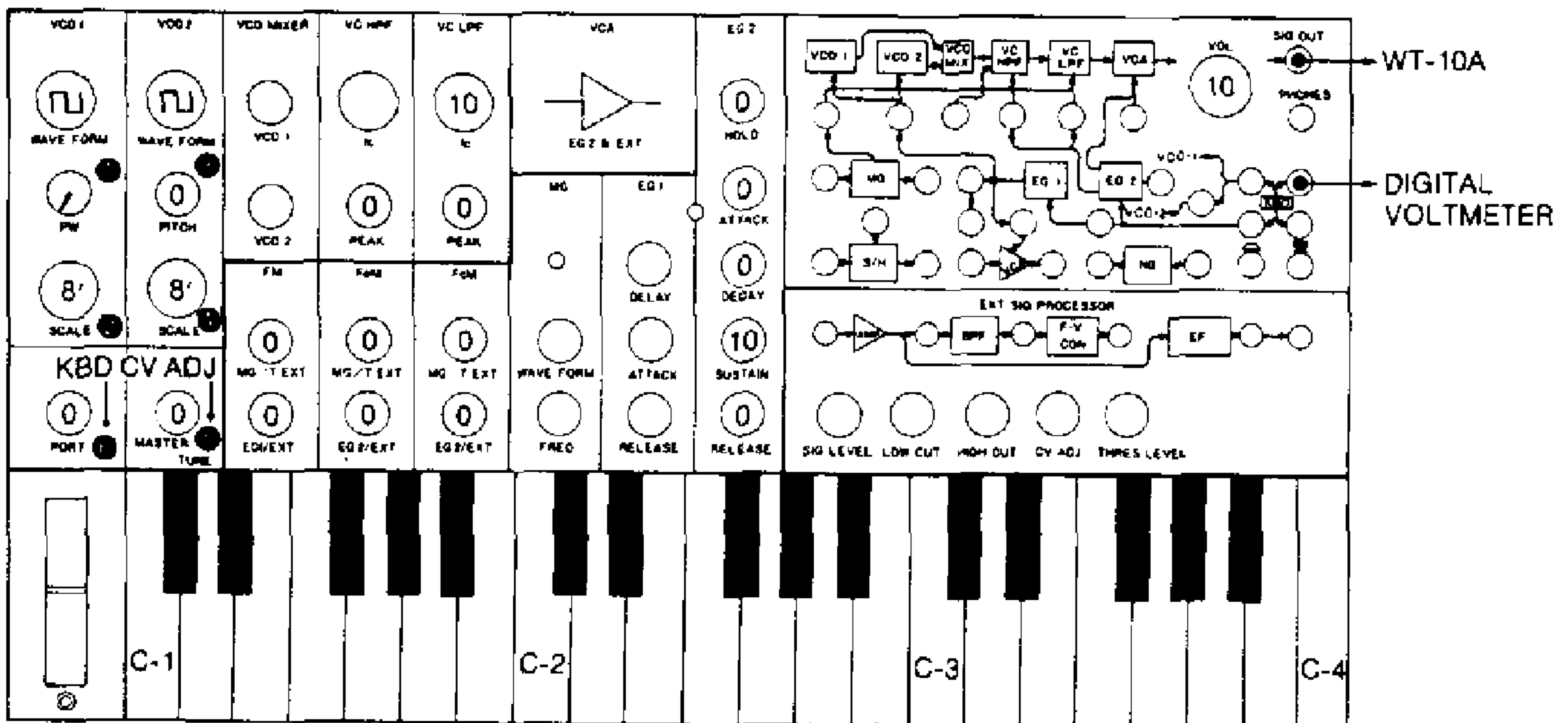


Fig. 1

7-4. VCF Fc adjustment

Connect a frequency counter to the PHONES jack (since a high output level is needed for measurement). Set VCO-1 and VCO-2 level at "0".

1. VC HPF

Refer to the settings shown in figure 2. Set the LPF PEAK knob at "0", and the HPF PEAK knob

at "10". Then adjust the ① semi-fixed screw as necessary so that the HPF oscillation frequency is 500Hz.

2. VC LPF

Set HPF PEAK at "0", and LPF PEAK at "10". Then adjust the ② semi-fixed screw in the same way as you did for the HPF.

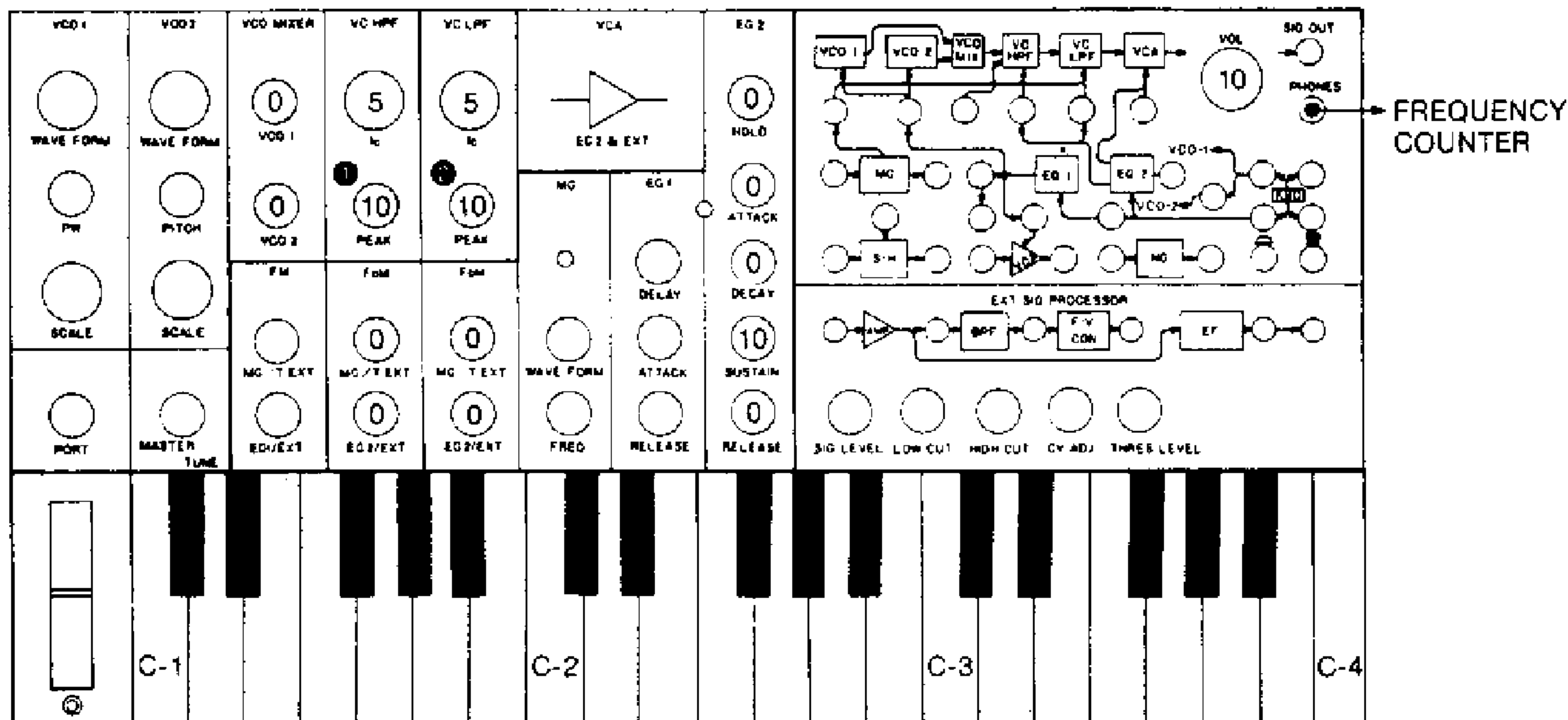


Fig. 2